

Work Order ID 53144

October 23, 2009 9:26:27 AM

Page 1

Item ID: D130-780-011

Accept

Revision ID: B

Item Name: Aft LH Door Hinge Kit

Setup Start

Stop

Start Date: 10/23/09 Start Qty: 2.00

Required Date: 10/26/09 Req'd Qty: 2.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

Stop

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D130-780

B

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D130-780-011
CHG 002

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

PULL FROM STOCK:
2 X D130-780-011 B 47400 SP
B
ADD TO KITS IN STOCK:
1EA X D130-780-015 B 534550
PER ECN09-670

9/10/23

SP

Work Order ID 53144

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Item ID: D130-780-011
Revision ID: B
Item Name: Aft LH Door Hinge Kit

Accept



Setup Start



Stop



Start Date: 10/23/09 Start Qty: 2.00
Required Date: 10/26/09 Req'd Qty: 2.00



Cust Item ID:
Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

0.00



QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

2> Sorko 2>

(40)

130

0.00



Packaging

Packaging

Memo
RE-PACKAGE PER PPP D130-780-011
NEW LABELS REQ'D @ CHG 002
NEW PAPERWORK REQUIRED

0.00

10/24/09 (4)

140

0.00



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

MF 10/28/09
09-50-27

Picklist Print

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Page 1

Work Order ID: 53144

Parent Item: D130-780-011

Parent Item Name: Aft LH Door Hinge Kit



Comments:

Start Date: 10/23/09

Required Date: 10/26/09

Start Qty: 2.00

Required Qty: 2.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|--|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|---|---------------|----------------|--------|
| D130-780-015  Closeout Installation | | Manufactured | No | | | 110 | Each | 0.0000 | 2.0000  | | | |

53145 9/10/23 SP
(20)

Work Order ID 53144

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Page 1

Item ID: D130-780-011
Revision ID: B
Item Name: Aft LH Door Hinge Kit

Accept



Setup Start



Stop



Start Date: 10/23/09 Start Qty: 2.00
Required Date: 10/26/09 Req'd Qty: 2.00



Cust Item ID:
Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Draw Number | Draw Rev. | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |
|--------------|--------------|
| IIN-D130-780 | B |

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D130-780-011
CHG 002

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

PULL FROM STOCK:

2 X D130-780-011 B _____

B _____

ADD TO KITS IN STOCK:

1EA X D130-780-015 B _____

PER ECN09-670

REFERENCE ONLY

0910-23

